

## CLAIMS

1. A method for producing a screw, in particular a screw for indexable inserts, provided with an interior engaging member, characterized in that ultrahigh-strength steel is used as a source material and that the screw is produced including the interior engaging member by cold forming of the source material.
2. A method according to claim 1, characterized in that an ultrahigh-strength steel having a composition of C 0.03, Mo 5.0, Ni 18.5, Co 8.5, Ti 0.6, Al 0.1, moiety Fe is used as the source material.
3. A screw, particularly for indexable inserts, made from ultrahigh-strength steel that is produced, including the interior engaging member, by way of cold forming.
4. A screw according to claim 3, characterized in that the ultrahigh-strength steel has a composition of C 0.03, Mo 5.0, Ni 18.5, Co 8.5, Ti 0.6, Al 0.1, moiety Fe.